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D4379-5
Job Sheet 196469



Part No: D4379-5

Job Qty: 150 pcs

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: 7/29/19 *July 17*

Created By: Lorin Baltac

Type: Stock

Description:

Note: DWG REV D SHEET 3 IPP REV:A NEW ISSUE 14-04-01 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	150 pcs	7/29/19	7/29/19	1.00	12.50	Doosan - 1		<i>19/07/19</i>
120	QC 8	150 pcs	7/29/19	7/29/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	150 pcs	7/29/19	7/29/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

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DAS
65
9-89

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	<i>EL</i>
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	150 pcs	7/29/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	JUL 15 2019 70
				QC 21 - SA - 53	9-89

Part Op 100 - Doosan Lathe - turn as per Dwg and folio FB300
 Descriptions: 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock LOCATION: WA001-15
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	7.2000 ft (.048 ea)	100-Doosan - 1	<i>S190202</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M304R1.000	7	26	0

Handwritten:
 166 1/4

Handwritten:
 30
 129
 28 1/8

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate Cup	0.875Inches + 0.000 - 0.005	0.875 0.870	Diameter	.8725
2	Wearplate Cup	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	.267
3	Wearplate Cup	0.466Inches ± 0.010	0.476 0.456		.47
4	Wearplate Cup	0.353Inches ± 0.010	0.363 0.343		.355
5	Wearplate Cup	0.031Inches ± 0.010	0.041 0.021		.32
6	Wearplate Cup	45.000Degrees ± 0.500	45.500 44.500	Angle	45°
7	Wearplate Cup	0.200Inches ± 0.010	0.210 0.190		.202
8	Wearplate Cup	0.507Inches ± 0.010	0.517 0.497		.509

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Container No: S197219



Part: D4379-5

Job No: 196469

Serial No/Batch: S197219

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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